If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in) (E)		
Lin	(A)	571 (B)	574 Millions	Thou-	l Dollars
1	Broadwoven fabrics (piece goods)	220129 1	\$		l I
2	Plastics coated, impregnated, or laminated fabrics	229503 8		 	
3	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and other shapes	282104 9		 	
4	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4		 	
5	Finished leather	311100 2		 	İ
6	Trunk and luggage hardware, including locks	342983 4		 	
7	Cost of all other materials, parts, containers, and supplies consumed	970099 8		 	
	Describe the principal materials, etc., included in this value.			 	
8	TOTAL Sum of lines 1–7 should equal item 10, line a		\$	 	

Item 18A Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

NSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

 Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

- If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.
- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

		Product code 77707 00 0, Resales.							
				Census product	Products shipped and other receipts Value, f.o.b. plant				
No.		Products a	nd services	code	Quantity	value, f.o.b. plan (E)			
Line No.					583 (Number)	584	Thou-		
	C 11	(A	(B)	(D)	Millions	sands	Dollars		
1	Suitcases, Briefcases, Bags, and	SUITCASES/ PULLMANS, STRUCTURED	Outer surface of all leather or mostly leather	31610 22 3		\$	 		
2	Musical Instrument	22 INCHES AND	Outer surface of all leather or mostly textile materials	31610 06 6			1		
3	Cases (31610)	GREATER	Outer surface of supported vinyl or plastics	31610 10 8			 		
4			Molded and semimolded	31610 14 0			 		
5			All other materials	31610 20 7			<u> </u>		
6		SUITCASES/ PULLMANS,	Outer surface of all leather or mostly leather	31610 24 9			 		
7		STRUCTURED UNDER 22 INCHES	Outer surface of all leather or mostly textile materials	31610 28 0			 		
8			Outer surface of supported vinyl or plastics	31610 32 2			 		
9			Molded and semimolded	31610 36 3			 		
10			All other materials	31610 40 5			 		
11	CASUAL BAGS, UNSTRUCTURED INCLUDING ALL MANNER OF UNSTRUCTURED (i.e., without rigid frame) TOTES, SOFT CARRY-ONS, OVERNIGHT BAGS, DUFFELS, AND ROLL BAGS, BUT DOES NOT INCLUDE SMALLER STRUCTURED		Outer surface of all leather or mostly textile materials	31610 45 4					
12		SUITCASES OR PULLMANS	All other materials	31610 48 8			i I		
13	GARMENT BAGS/ SUIT BAGS		Outer surface of all leather or mostly textile materials	31610 51 2			 		
							1		
14	SPORTS BAGS,		All other materials	31610 54 6			· 		
15		INCLUDING BAGS DEDICATED TO A PARTICULAR SPORT SUCH AS GOLF BAGS, TENNIS BAGS, SKI BAGS, BOWLING BALL BAGS, AND ALSO GENERAL-	Outer surface of all leather or mostly textile materials	31610 60 3					
16	(Continued on next page)	PURPOSE GYM BAGS	All other materials	31610 64 5			1 1		

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

	Products shipped and other receip								
	Products and services			Census product code	Value, f.o.b. plant				
Line No.		Quantity			(E)				
Line			(A)	581 (P)	583 (Number)	Millions	Thou-	l Dollars	
	Suitcases,	BACKPACKS/	Outer surface of all leather or	(B)	(D)	I I I I I I I I I I I I I I I I I I I		Donars	
17	Briefcases, Bags, and	DAYPACKS	mostly textile materials	31610 71 0		\$			
18	N/I		All other materials	31610 75 1					
19	Cases (31610) -	COMPUTER BAGS	Outer surface of all leather or mostly textile materials	31610 78 5			 		
20	Continued		All other materials	31610 82 7			 		
21		BUSINESS CASES,	Outer surface of leather or mostly leather	31610 85 0			 		
22		INCLUDING ATTACHES, BRIEFCASES	Outer surface of textile or mostly textile materials	31610 87 6			 		
23		AND PORTFOLIOS	Molded and semimolded	31610 89 2			 		
24			All other materials	31610 91 8			 		
25		OTHER LUGGAGE, INCLUDING COSMETIC/TRAIL CASES; TRUNKS, HAND TRUNKS, AND	Outer surface of leather or mostly leather	31610 93 4			 	 	
26		LOCKERS; MUSICAL INSTRUMENT CASES: GUN CASES, SCHOOL BAGS	Outer surface of textile or mostly textile materials	31610 95 9			 		
27		(other than backpacks/ daypacks); SHOE BAGS, JEWELRY ROLLS, CATALOGUE	Molded and semimolded	31610 97 5			 	 	
28		CASES, AND CAMERA CASES	All other materials	31610 99 1			 		
29	WOMEN'S AND CHILDREN'S	Outer surface of	all leather or mostly leather	31710 11 4			 		
30	HANDBAGS AND PURSES	(including vinyl)	all plastics or mostly plastics	31710 51 0			 		
31		metals	all other materials, except precious	31710 71 8			 		
32	Personal Leather Goods,	FRENCH	Leather or mostly leather	31720 11 3			 		
33	Except Handbags and Purses PURSES, AND CLUTCHES Other Travel kits (fitted and Jewelry boxes and Jewelry boxes and Jewelry boxes and Jewelry boxes)		Other than leather (plastics, fiber, etc.)	31720 15 4			 		
34				31720 31 1			 		
35			nd cases (leather, plastics, wood, etc.), metal	31720 53 5			 		
36			Outer surface of all leather or mostly leather	31720 61 8			 		
37	(Continued on next page)	EXCEPT PRECIOUS	Other than leather	39610 96 9			 		

CONTINUE WITH ITEM 18B ON PAGE 8

-10	CIII 100. PNUL	n 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT D				DOMING 199	Products shipped and other receipts				
		Products and services			Census product	Value, f.o.b. plant					
Line No.		Products and services				code 581	Quantity 583 (Number)	584	(E)	I	
Li		(4	A)				(B)	(D)	Millions	Thou- sands	 Dollars
38	Personal Leather Goods, Except Handbags and Purses – Continued	OTHER PERSONAL GOODS, (Including key, cigarette, eyeglass, pass card, and instrument cases (except musical), precious metal compacts and vanity cases, pocket secretaries, tobacco pouches, cosmetic bags,	All leathe	er or mos	itly leath	er	31720 95 6		\$		
39		etc.)	Other tha	an leathei	r		39610 98 5				1
40	OTHER LEATHER PRODUCTS	Leather novelties				31990 11 2					
41	(31990)	Saddlery, harness,	and acco	uterments	S		31990 31 0			 	
42		Industrial leather belting and other industrial leather products made wholly or mostly of leather, including textile leather, but excluding gaskets and washers					31990 91 4			 	
43		Dog collars, leashes, and other household pet accessories made of leather					31990 96 3			 	
44		Other leather good	s (desk se	ts, holste	ers, etc.)		31990 97 1			 	
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report sales value of \$50, assigned to one of products, write "Ot	000 or mo the lines	re which above. Fo	cannot l or all rem	be naining	18			 	
45							26		1	<u> </u> 	
46							34				
47	CONTRACT	Pagainta for work a	long for o	there on t	thoir our	2				i	
48	CONTRACT WORK Receipts for work done for others on their own materials Describe below products worked on and kind of work.					93000 00 8					
	MISCELLA- NEOUS									l l	
49	RECEIPTS	Miscellaneous rece					99980 00 5			 	
50	HEOALEO	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.				99989 00 6			 	 	
51	TOTAL value of shipments and other receipts Sum of lines 1 – 50, column (E)						77000 00 8		\$	 	
It	ems 19–21 – 1	Not applicable to t	his repor	t							
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S	ignature of autho	orized person		I	Title				Date	e	